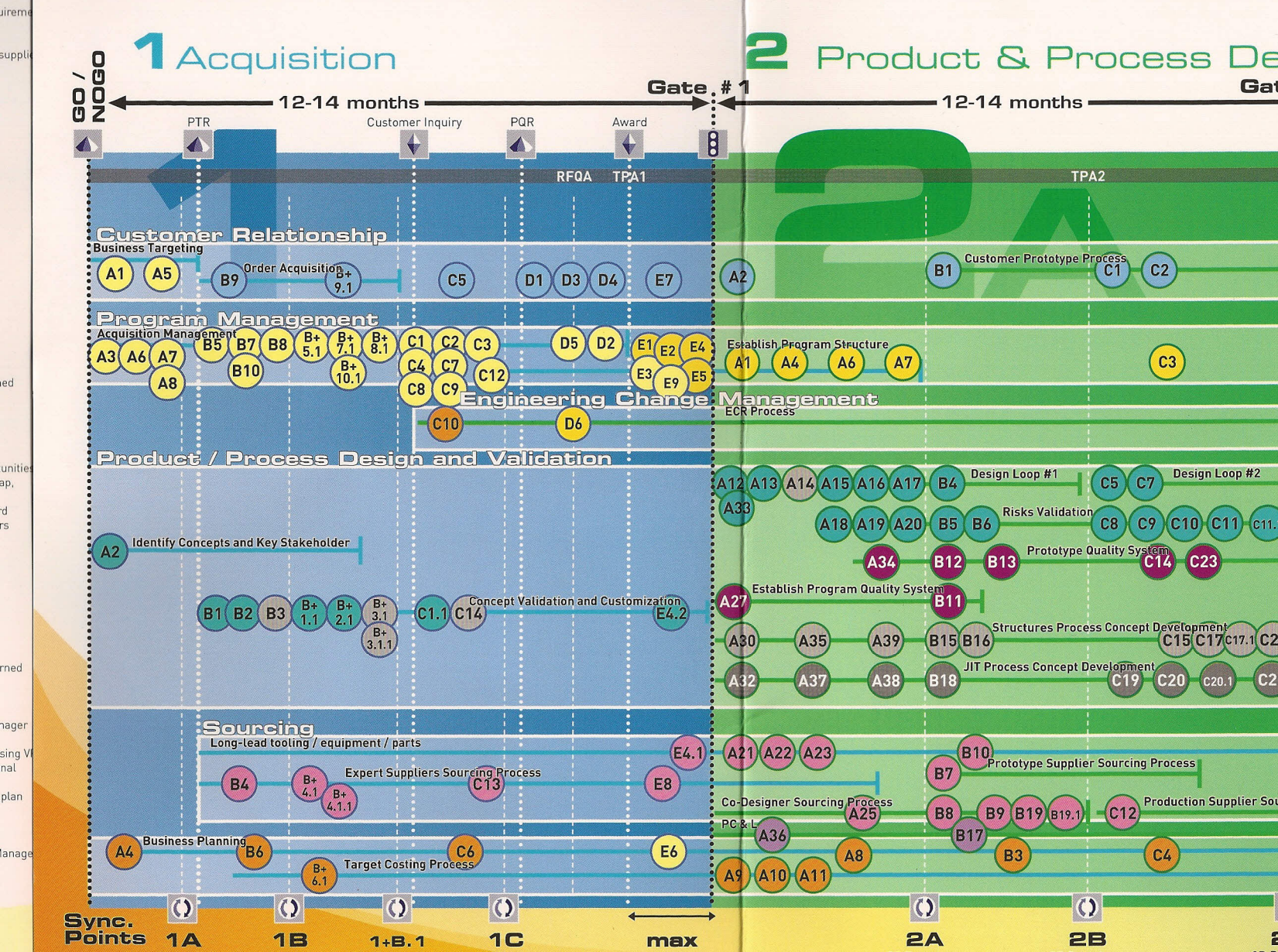


# Seating Product Group

## Acquisition and Program Management System

Principle representation. Overlapping of work packages cannot be represented here. Work packages can be read on Helios Redline "Base Plan" or in the Work package files contained within the SPG Document Library on the Intranet.





# Management System

can be  
Library on the Intranet.

## Legend



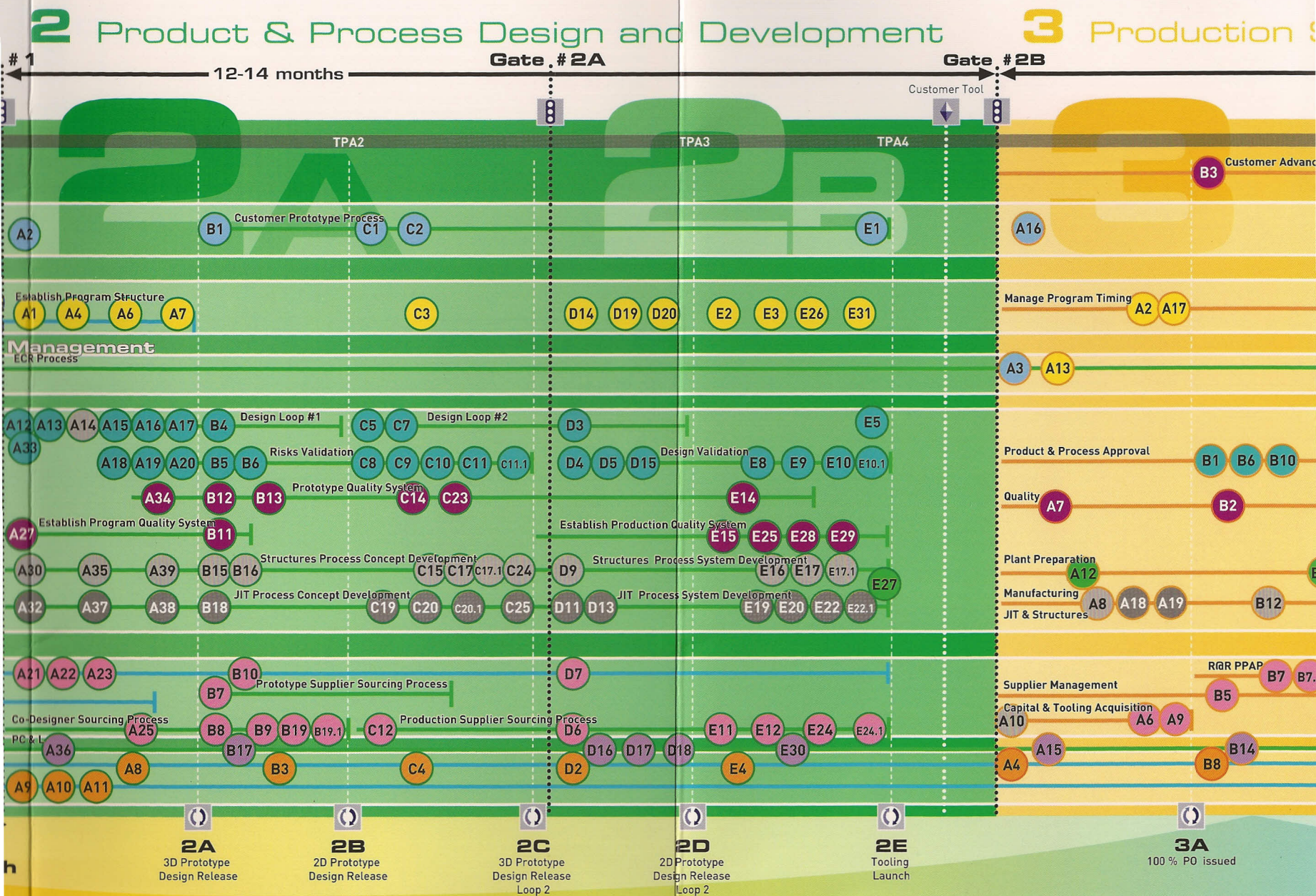
Customer Milestones



Executive Internal Milestones



Gate Reviews





- Acquisition Sales Leader
- Program Sales Leader
- Acquisition Manager
- Program Manager
- Acquisition System Architect
- System Architect

- Program Quality Leader
- Acquisition Manufacturing Leader
- Program Manufacturing Leader Structures
- Program Manufacturing Leader JIT
- Plant Program Team Leader

- Acquisition Buyer
- Program Buyer
- Program PC&L Leader
- Acquisition Controller
- Program Controller



Technical perfection, automotive passion.

Gate Reviews

## 3 Production Set-Up & Preseries

## 4 Launch

SOP

Gate #4

